

**JOHN DEERE**

Current Date 06Mar2018

323E COMPACT TRACK LOADER**Engine:**

Electronic Injection System
Auto Idle
Glow Plugs
Automatic Engine Shutdown
with Alarm
V-Plenum Cooling
Hydraulic Cool-on-Demand
Variable Speed Fan
Dual Element Air Cleaner
Fan Belt Tensioner
John Deere "Cool Gard II"
Extended Life Anti-Freeze
John Deere Plus 50 10w30
engine oil
5 Micron fuel filter with
Water Separator
100 Micron secondary fuel
filter
21 Gallon (79 L) Fuel Tank

Final Drive System and

Brakes:
Four Wheel Drive
Axial Piston Hydrostatic
Pump & Motor
High Drive Double Planetary
Reduction Gear Box
Integral Automatic Wet-Disk

Brake Spring Applied

Hydraulic Release
Grease Cylinder
Undercarriage Track
Tensioner
Patented Smooth Ride
Undercarriage:
4 triple flanged rollers
2 duel flanged idlers
12.6in (320 mm) Rubber
Tracks

Gauges and Instruments:

Fuel Gauge
Engine Coolant Temperature

Operator Selectable LCD

Hydraulic Oil Temp.
Job Clock
Service Codes
Diagnostic Codes
Configuration Codes
Indicator Warning Lights:
Battery Not Charging
Hydraulics Locked Out
Park Brake Illumination
Hydraulic Oil Over Temp
2-Speed Engaged
Air Filter Restriction
Hydraulic Oil Filter
Restriction
Lap Bar Switch
Seat Switch
Door Open Switch
Engine Preheat
Low Engine Oil Pressure
Automatic Engine Preheat

Electrical:
12-Volt Electrical Battery
750cca
Alternator 70 Amp
Halogen Work Lights, 2 Front
and 1 Rear
Programmable courtesy
lighting shutoff system

Hydraulics:
3-Spool Open Center Valve
18 gpm (68 L/m) Pump
5 Micron Hydraulic Filter
10w30 Engine Oil
John Deere Boom and
Bucket Cylinders with
Cushioned Boom
Connect-under-pressure
auxiliary hydraulic couplers
Loader Arm, Bucket, &
Auxiliary Hydraulic Lockout
System
Auxiliary Hydraulics Lock-out
Override
Boom Float

Rated Operating Capacity
2,590 lbs. (1176 kg)
Tipping Load 7,400 lbs.
(3,360 kg)
Bucket Breakout Force
7,000lbs. (3,178 kg)
Boom Breakout Force
4,300lbs. (1,952 kg)

Operator
Protection/Comfort:
FOPS / ROPS Roll-Guard with
Side Screens
In-Cab Boom Lockout
System
Adjustable Lap Bar
Operator Presence System
Interlocking Lap Bar and
Retractable Seat Belt system

Seat Switch & Lap Bar
Interlocks for Loader Arm,
Bucket, & Auxiliary Circuits
Deluxe Headliner
12V power port
Cell Phone cargo net storage

Interior Dome Lighting
Cup Holder
Grab Handles for Easy
Entry / Exit
Top and Rear Windows
Water Shedding Deluxe
Seating
Convenient Tie Downs

Attachment Coupler:
John Deere patented Quik-
Tatch system (no grease
required)

Warranty (US and Canada):

John Deere Standard
Warranty 1 Year Unlimited

Digital Readout:
Hourmeter
Engine RPM
Battery Voltage
Engine Coolant Temp.

Performance Characteristics:

Hours Full Machine
Warranty Followed by a 2nd
Year / 2,000 hour Powertrain
plus Hydraulic
Coverage

Required - *You must select one from each category*

▼ BASE MACHINE

F.O.B. Dubuque, Iowa

Description	Code	Price
323E COMPACT TRACK LOADER	8321T	\$55,375.00

▼ VALUE PACKAGES

PRICE LISTED IS A 10% DISCOUNT FOR OPTIONAL EQUIPMENT-EXCLUDING ENGINES. (Each option's price will be listed on the same line as that option.)

Description	Code	Price
Standard Compact Track Loader	0800	In Base Price

323E
Includes standard equipment

Utility Package with Foot Controls	0845	(\$425.00)
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Package includes:
Foot Controls (0900)
Two-Speed (1050)
Turbocharged Engine (1301)
English Operator's Manual & Decals (1501)
Narrow Rubber Tracks (2500)
Standard Hydraulics and Hydraulic Self-Leveling Up (3001)
Less Ride Control (3101)
2 in. Seat Belt (4000)
Power Quik-Tatch (5001)
Canopy - ROPS / FOPS (5200)
Mechanical Suspension Seat (Vinyl) (6001)
Standard Fan Drive (6500)
Horn (6800)
Less EH Joystick Performance Package (7101)
Backup Alarm (8040)
Rear View Mirror (Interior Cab Mount) (8350)

Utility Package with ISO Pattern EH Joystick Controls	0850	(\$1,007.00)
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Package includes:
EH (ISO Pattern) Joystick Controls (0950)
Two-Speed (1050)
Turbocharged Engine (1301)
English Operator's Manual & Decals (1501)
Narrow Rubber Tracks (2500)
Standard Hydraulics (3000)
Ride Control (3100)
2 in. Seat Belt (4000)
Power Quik-Tatch (5001)
Canopy - ROPS / FOPS (5200)

Vinyl, Air-Ride Seat (6003)
Reversing Fan Drive (6501)
Horn (6800)
EH Joystick Performance Package (7100)
Backup Alarm (8040)
Rear View Mirror (Interior Cab Mount) (8350)
Foot Rest with Floor Mat (8380)
Switchable Accelerator/Decelerator (8392)
Keyless Start (Sealed Switch Module) (8395)

Utility Package with Switchable EH Joystick Controls	0855	(\$1,268.00)
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Package includes:
Switchable EH (Foot-H-ISO Pattern) Joystick Controls (0990)
Two-Speed (1050)
Turbocharged Engine (1301)
English Operator's Manual & Decals (1501)
Narrow Rubber Tracks (2500)
Standard Hydraulics (3000)
Ride Control (3100)
2 in. Seat Belt (4000)
Power Quik-Tatch (5001)
Canopy - ROPS / FOPS (5200)
Vinyl Air-Ride Seat (6003)
Reversing Fan Drive (6501)
Horn (6800)
EH Joystick Performance Package (7100)
Backup Alarm (8040)
Rear View Mirror (interior cab mount) (8350)
Keyless Start (Sealed Switch Module) (8395)

Deluxe Cab Package with Foot Controls	0860	(\$1,056.00)
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Package includes:
Foot Controls (0900)
Two-Speed (1050)
Turbocharged Engine (1301)
English Operator's Manual & Decals (1501)
Narrow Rubber Tracks (2500)
Standard Hydraulics and Hydraulic Self-Leveling Up (3001)
Less Ride Control (3101)
3 in. Seat Belt with Shoulder Harness (4003)
Power Quik-Tatch (5001)
Cab Enclosure with Air-Conditioning, Heat and Defrost (5204)
Air Suspension Seat (Cloth) (6002)
Standard Fan Drive (6500)
Horn (6800)
Less EH Joystick Performance Package (7101)
Backup Alarm (8040)
Chrome Exhaust (8225)
Radio, AM/FM/WB with Aux Input (8340)
Rear View Mirror (Interior Cab Mount) (8350)

Deluxe Cab Package with ISO Pattern EH Joystick Controls	0865	(\$1,592.00)
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Package includes:
EH (ISO Pattern) Joystick Controls (0950)
Two-Speed (1050)
Turbocharged Engine (1301)
English Operator's Manual & Decals (1501)
Narrow Rubber Tracks (2500)
Standard Hydraulics (3000)
Ride Control (3100)
3 in. Seat Belt with Shoulder Harness (4003)
Power Quik-Tatch (5001)

- Cab Enclosure with Air-Conditioning, Heat and Defrost (5204)
- Air Suspension Seat (Cloth) (6002)
- Reversing Fan Drive (6501)
- Horn (6800)
- EH Joystick Performance Package (7100)
- Backup Alarm (8040)
- Chrome Exhaust (8225)
- Radio, AM/FM/WB with Aux Input (8340)
- Rear View Mirror (interior cab mount) (8350)
- Foot Rest with Floor mat (8380)
- Switchable Accelerator/Decelerator (8392)
- Keyless Start (Sealed Switch Module) (8395)

Deluxe Cab Package with EH Switchable Joystick Controls 0870 (\$1,854.00)

- Package includes:
- Switchable EH (Foot-H-ISO Pattern) Joystick Controls (0990)
 - Two-Speed (1050)
 - Turbocharged Engine (1301)
 - English Operator's Manual & Decals (1501)
 - Narrow Rubber Tracks (2500)
 - Standard Hydraulics (3000)
 - Ride Control (3100)
 - 3 in. Seat Belt with Shoulder Harness (4003)
 - Power Quik-Tatch (5001)
 - Cab Enclosure with Air-Conditioning, Heat and Defrost (5204)
 - Air Suspension Seat (Cloth) (6002)
 - Reversing Fan Drive (6501)
 - Horn (6800)
 - EH Joystick Performance Package (7100)
 - Backup Alarm (8040)
 - Chrome Exhaust (8225)
 - Radio, AM/FM/WB with Aux Input (8340)
 - Rear View Mirror (interior cab mount) (8350)
 - Keyless Start (Sealed Switch Module) (8395)

ENGINE

Description	Code	Price
Engine - Turbocharged	1301	\$2,678.00

Required for the United States. Not available for export to markets without ultra-low sulfur fuel. This engine is certified to FT4 EPA emission standards.

Yanmar 4TNV98CT 3.3L
4 Cylinder Turbo-Charged
74 Gross hp (54.8 kW)
70 Net hp (52.5 kW)

ENGINE FAN

Description	Code	Price
Standard Fan Drive	6500	In Base Price
Reversing Fan Drive	6501	\$830.00

CANOPY OR CAB

Description	Code	Price
Canopy - ROPS / FOPS	5200	In Base Price

Canopy - ROPS / FOPS with Severe Duty Door	5201	\$2,768.00
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Cab Enclosure with Air-Conditioning, Heat and Defrost	5204	\$4,473.00
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Cab Enclosure with Air-Conditioning, Heat, Defrost, and Severe Duty Door	5205	\$6,672.00
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Polycarbonate Front Door w/ Wiper and Glass Side Windows.
Requires 2-inch Seat Belt with Shoulder Harness (4001) or 3-inch Seat Belt with Shoulder Harness (4003).

▼ SEAT

Description	Code	Price
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Mechanical Suspension Seat (Vinyl)	6001	In Base Price
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Air Suspension Seat (Cloth)	6002	\$452.00
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Vinyl, Air-Ride Seat	6003	\$452.00
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▼ SEAT BELT

Description	Code	Price
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2-Inch Seat Belt	4000	In Base Price
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For use with Canopy - ROPS / FOPS (5200)

2-Inch Seat Belt with Shoulder Harness	4001	\$212.00
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For use with Cab Enclosure with Heat and Defrost and Cab Enclosure with Heat, Defrost, and Air-Conditioning (5204)

3-Inch Seat Belt with Shoulder Harness	4003	\$379.00
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▼ CONTROLS

Description	Code	Price
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Foot Controls	0900	In Base Price
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Hands Only Controls	0925	\$796.00
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E-H (ISO Pattern) Joystick Controls	0950	\$2,565.00
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EH (H Pattern) Joystick Controls	0975	\$2,778.00
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High Spring Efforts

EH Foot and Joystick Controls	0980	\$3,894.00
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Switchable EH Foot-H-ISO Pattern Joystick Controls	0990	\$5,585.00
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Code 8395 Keyless Start (Sealed Switch Module) is required.

Three way Switchable Controls between EH Foot Control, ISO Joystick Control, or H-Pattern Joystick Control modes.

Includes Switchable Accelerator/Decelerator with right side foot pedal when operating in ISO or H-Pattern Joystick Control mode.



JOYSTICK

Description	Code	Price
EH Joystick Performance Package	7100	\$798.00

Code 8395 Keyless Start (Sealed Switch Module) is required.

Switchable control patterns between ISO and H (If ordered with code 0950 or 0975)
 Selectable propel aggressiveness
 Creeper Mode
 Boom and Bucket speed settings
 12V 3 Pin and 14 Pin Attachment Control Harness

Less EH Joystick Performance Package	7101	In Base Price
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HORN

Description	Code	Price
Horn	6800	\$140.00

Less Horn	6801	In Base Price
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HYDRAULICS

Description	Code	Price
Standard Hydraulics	3000	In Base Price

Pump Flow = 18 gpm.

Standard Hydraulics and Hydraulic Self-Leveling Up	3001	\$575.00
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Pump Flow = 18 gpm

Order Code 3101 (Less Ride Control) is required; Order Code 3100 (Ride Control) is NOT available with this option.

High Flow Hydraulics	3002	\$1,830.00
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Pump Flow = 25 gpm

Includes 1/2 in Auxiliary coupler sizes.

High Flow Hydraulics and Hydraulic Self-Leveling Up	3003	\$2,408.00
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Pump Flow = 25 gpm

Order Code 3101 (Less Ride Control) is required; Order Code 3100 (Ride Control) is NOT available with this option.

Includes 1/2 in Auxiliary coupler sizes.



RIDE CONTROL

Description	Code	Price
Ride Control	3100	\$995.00

Code 8395 Keyless Start (Sealed Switch Module) is required.

Less Ride Control	3101	In Base Price
QUIK-TATCH WEIGHTS		
Description	Code	Price
Manual Quik-Tatch	5000	In Base Price
Power Quik-Tatch	5001	\$724.00
TRACK		
Description	Code	Price
Narrow Offset Block Lug Rubber Tracks	2500	In Base Price
12.6 in. Gives 71.5 in. CTL width.		
Narrow Zig-Zag Bar Track - 12.6 in.	2550	\$200.00
Wide Offset Block Lug Rubber Tracks	2600	\$1,430.00
15.8 in. Gives 74.7 in. CTL width		
Wide Zig-Zag Bar Track - 15.8 in.	2645	\$1,630.00
Gives 74.7 in. CTL width.		
OPERATOR'S MANUAL AND DECALS		
Description	Code	Price
English Operator's Manual & Decals	1501	No Charge
For use with FT4 Engine		
English Operator's Manual & No Text Decals	1503	No Charge
Not for Canada For use with IT4/Stage IIIB Engine		
French Operator's Manual & Decals	1510	No Charge
For use with FT4 Engine		
French Operator's Manual & No Text Decals	1512	No Charge
Not for Canada For use with IT4/Stage IIIB Engine		
Spanish Operator's Manual & Decals	1515	No Charge
For use with FT4 Engine		
Spanish Operator's Manual & No Text Decals	1516	No Charge
Not for Canada For use with IT4/Stage IIIB Engine		

▼ TRANSMISSION			
Description	Code	Price	
Single-Speed	1025	In Base Price	
Two-Speed	1050	\$2,033.00	

Optional - *Select as desired*

▼ COLD START PACKAGES			
Description	Code	Price	
Engine Air Precleaner	8060	\$455.00	
Cold Start Package	8050	\$303.00	
Includes Battery, Heavy Duty, 925cca (8045), Block Heater, and Hydraulic Pump Unloader. (110 volt)			

▼ EXHAUST			
Description	Code	Price	
Chrome Exhaust	8225	\$328.00	

▼ RADIO			
Description	Code	Price	
Radio, AM/FM/WB with Aux Input	8340	\$540.00	
For use with enclosed cab only: codes 5204 & 5205			

▼ MIRRORS			
Description	Code	Price	
Rear View Mirror (Interior cab mount)	8350	\$90.00	

▼ FLOOR MAT			
Description	Code	Price	
Foot Rest with Floormat	8380	\$144.00	
For use with Hand Controls (0925), E-H Joystick Controls (0950), or E-H Joystick Controls with Attachment Control and E-H Performance Package (0975) only			
Floormat	8390	\$122.00	
For use with Hand Controls (0925), E-H Joystick Controls (0950), or E-H Joystick Controls with Attachment Control and E-H Performance Package (0975) only			

▼ ACCELERATOR/DECELERATOR			
Description	Code	Price	
Switchable Accelerator / Decelerator	8392	\$237.00	

Turns existing foot throttle in to a decelerating pedal.

Requires order code 8395 (Keyless Start) and 0950 (E-H (ISO Pattern) Joystick Controls) or 0975 (EH (H-Pattern) Joystick Controls).

▼	KEYLESS START		
	Description	Code	Price
	Keyless Start (Sealed Switch Module)	8395	\$399.00
▼	COUNTERWEIGHT		
	Description	Code	Price
	Counterweight, Stackable (Single Set)	8300	\$349.00
	Includes 2 - 86 lb weights (39 Kg)		
	Counterweight, Stackable (Second Set)	8305	\$349.00
	Includes 2 - 86 lb weights (39 Kg) Requires Counterweight, Stackable (Single Set) (8300)		
	Counterweight, Stackable (Third Set)	8310	\$349.00
	Includes 2 - 86 lb weights (39 Kg) Requires Counterweight, Stackable (Single Set) (8300) and Counterweight, Stackable (Second Set) (8305)		
▼	EXPORT CODES		
	Description	Code	Price
▼	ALARMS		
	Description	Code	Price
	Backup Alarm	8040	\$105.00
▼	BATTERIES		
	Description	Code	Price
	Battery, Heavy Duty, 925cca	8045	\$55.00
	Not for use with Cold Start Package (8050)		
▼	WARNING LIGHTS		
	Description	Code	Price
	Hazard Warning Lights	8075	\$159.00
▼	GRILLE		
	Description	Code	Price
	HD Rear Grille	8370	\$486.00
	Provides protection to cooling package.		
▼	RUST PROTECTION		

Description	Code	Price
Rust Preventative	9909	\$160.00

Coating protects exposed unpainted surfaces from road salt during shipment.
Applied at PSL.
Not for use with export shipments as export pricing includes rust prevention.

BUCKETS

See Attachments for Multi-Purpose Buckets

Description	Code	Price
72 in. Construction Bucket (17.8 cu. ft.)	9040	\$1,030.00
72 in. Construction Bucket (17.8 cu. ft.) with Edge	9041	\$1,231.00
72 in. Tooth Bucket (17.8 cu. ft.)	9210	\$1,231.00
72 in. Utility Bucket (22.6 cu. ft.)	9320	\$1,065.00
72 in. Utility Bucket (22.6 cu. ft.) with Edge	9321	\$1,252.00

DEALER-INSTALLED KITS

Description	Code	Price
<u>Buckets</u>		
72 in. Construction Bucket (17.8 cu. ft.)	AT319177	\$1,030.00
72 in. Construction Bucket (17.8 cu. ft.) with Edge	AT322309	\$1,231.00
72 in. Foundry Bucket (16.0 cu. ft.)	KV11637	\$956.00
72 in. Tooth Bucket (17.8 cu. ft.)	AT321177	\$1,231.00
72 in. Utility Bucket (22.6 cu. ft.)	KV21474	\$1,065.00
72 in. Utility Bucket (22.6 cu. ft.) with Edge	KV24756	\$1,252.00
<u>Kits and Accessories</u>		
12 Volt Demonstration Kit	KV21995	\$314.00
3-pin connector		
Adapter, Three-Point Hitch (Category 1 & 2 Hitch Rating)	AT451600	\$883.00
Attachment Control Kit	AT427985	\$728.00
For S/N 288041 and below. For E series (models 318, 319, 320, 323, and 326) with manual control with Foot Controls (0900) or Hand Controls (0925) OR with EH controls (0950, 0975, 0980, and 0990). Includes 3-pin and 14-pin connector. Replaces existing handles.		
Attachment Control Kit	AT454477	\$721.00

For E series (models 318, 319, 320, 323, 324 and 326) with manual control with Foot Controls (0900) or Hand Controls (0925) OR with EH controls (0950, 0975, 0980, and 0990). Includes 3-pin and 14-pin connector. Replaces existing handles.

Backup Alarm	AT348451	\$204.00
For use with EH Controls (0950) or (0975)		
Backup Alarm (Foot, Hand Controls)	AT348456	\$204.00
For use with Foot Controls (0900) or Hand Controls (0925)		
Beacon Warning Light	AT431920	\$320.00
Block Heater Kit	AT427686	\$112.00
Bobcat Attachment Harness Adapter Kit	AT417736	\$344.00
Must have the 14 pin attachment connector already installed.		
Boom Mounted Hose Guide Kit	AT436025	\$102.00
[E-series] [G-series: 320G - 333G]		
Cold Start Package	AT432105	\$355.00
Counterweight, Stackable (Single Set)	AT348835	\$356.00
Includes 2 - 86 lb weights (39 Kg)		
EH Joystick Performance Package	AT427988	\$593.00
Factory Code 8395 or kit AT427990 Keyless Start (Sealed Switch Module) is required prior to installing EH performance package		
Enables the following features: Switchable control patterns between ISO and H Selectable propel aggressiveness Creeper Mode Boom and Bucket speed settings		
Engine Air Pre-Cleaner Kit	AT425361	\$457.00
For Turbo Engines (FT4 and Non-Reg); Order codes 1301 or 1310		
Field Kit, Reversing Fan	AT413072	\$964.00
Kit is compatible with medium frame models (320E, 324E, 323E). For S/N 269401 and below.		
Field Kit, Reversing Fan	AT448244	\$834.00
Kit is compatible with E series models (320E, 323E, 324E, 328E, 329E, 332E, 333E).		
Foot Throttle Removal Kit	AT374642	\$52.00
HD Rear Grille	AT398389	\$593.00

Provides protection to cooling package		
Hazard Warning Lights	AT431921	\$127.00
High Spring Effort Joysticks	AT433683	\$766.00
Horn	AT348484	\$152.00
For use with Foot Controls (0900) or Hand Controls (0925)		
Horn	AT339797	\$115.00
For use with EH Controls (0950) or (0975)		
Hydraulic Quick Coupler Adapter Kit	AT428072	\$325.00
Adapts Highflow Machine Aux Couplers to Operate Low Flow Attachment.		
Joystick Pod Mounted Throttle	AT419446	\$152.00
Keyless Start (Sealed Switch Module)	AT427990	\$401.00
Radio Field Kit	BYT10062	\$510.00
Radio, AM/FM/WB with Aux Input	AT427984	\$510.00
SMV Sign	AT427982	\$77.00
Severe Duty Door	AT417602	\$3,107.00
Includes windshield wiper. For ROPS Canopy units also order AT387526. Required to meet ISO 8084 Forestry Applications. Use for D and E Series Models. S/N 269401 and below.		
Severe Duty Door	AT446334	\$3,076.00
Includes windshield wiper. For ROPS Canopy units also order AT440395. Required to meet ISO 8084 Forestry Applications. S/N 269402 and above.		
Severe Duty Door Hardware and Washer Bottle Kit	AT440395	\$170.00
Single Point Lift System	AT417891	\$1,540.00
Standard Door, Field Kit	AT425132	\$1,030.00
S/N 269401 and below.		
Standard Door, Field Kit	AT446335	\$1,030.00
S/N 269402 and above.		
<u>Miscellaneous</u>		
72 in. Bolt-On Cutting Edge	T32742	View Price
<u>Operator Environment</u>		

Trim Elbow Pad Field Kit	AT417600	\$28.00
<u>Tooth Bars</u>		
72 in. Tooth Bar - 7 Teeth	KV11598	\$510.00
72 in. Tooth Bar for BOCE - 8 Teeth	AT347128	\$733.00

▼ REFERRAL ATTACHMENTS

Description	Code	Price
<u>G.R. Mfg.</u>		
G.R. Manufacturing, Inc. * Kits listed below must be ordered through John Deere. * F.O.B. Trussville, Alabama * All kits include installation instructions * All warranty, repair parts, technical support and assistance, and sales support and assistance will be the responsibility of G.R. Manufacturing, Inc., and will be handled directly between the Dealer and G.R. Manufacturing, Inc. G.R. Manufacturing, Inc. 4800 Commerce Drive Trussville, Alabama 35173 Phone: (800)841-8001 Fax: (205)655-8005		
Auxiliary Hydraulic Line Quick Coupler	AT437326	\$180.00
Front Work Lights and Rear Light Guards	AT432854	\$218.00
Level II FOPS Plate	AT445276	\$602.00
Required to meet ISO 8083 Level 2 Forestry Applications For use on D, E and G Series.		
Lift Cylinder Hose Guards	AT437325	\$320.00
Operator Rear Window / Side Window Guards	AT372949	\$640.00
Required to meet ISO 8084 Forestry Applications Not recommended for use with Hazard Warning Lights		
Rear Grille Guard w/o Side Bumpers	AT437324	\$980.00
Rear Window/Side Window Cab Guards	BYT10501	\$832.00
Toe Guard and Door Upgrade Kit	AT372950	\$492.00
Required to meet ISO 8084 Forestry Applications		